

## Technical Data Sheet

### Percom XG1234 NATURAL



Polypropylene Copolymer

#### Product Description

Percom XG1234 NATURAL is a Polypropylene Copolymer Glass Fiber, 30% filled material and is typically used in Injection Molding applications. Features include: High Impact Resistance, and Impact Copolymer.

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	High Impact Resistance; Impact Copolymer
<b>Application</b>	Structural Parts
<b>Filler/Reinforcement</b>	Glass Fiber, 30%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	7.0	g/10 min	ISO 1133
Density	1.14	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield	83	MPa	ISO 527-2
Tensile Strain at Break	3	%	ISO 527-2
Flexural Modulus	5500	MPa	ISO 178
Tensile Stress at Break	65	MPa	ISO 527-2
<b>Impact</b>			
Notched Izod Impact Strength, (23 °C, Type 1, Notch A)	17	kJ/m <sup>2</sup>	ISO 180
<b>Hardness</b>			
Shore Hardness, (Shore D)	67		ISO 868
<b>Thermal</b>			
Vicat Softening Temperature, (A (10N), 50 °C/h)	158	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	151	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	134	°C	ISO 75-2/A
<b>Flammable</b>			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
<b>UL Information</b>			
Flame Rating	HB		UL 94

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C